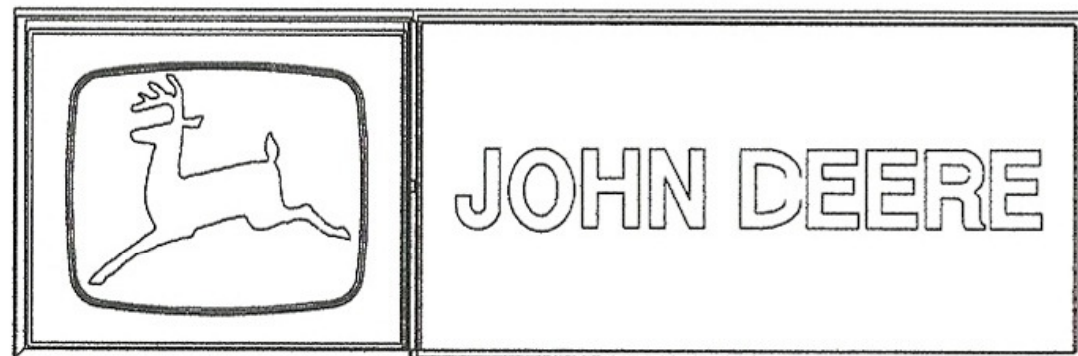
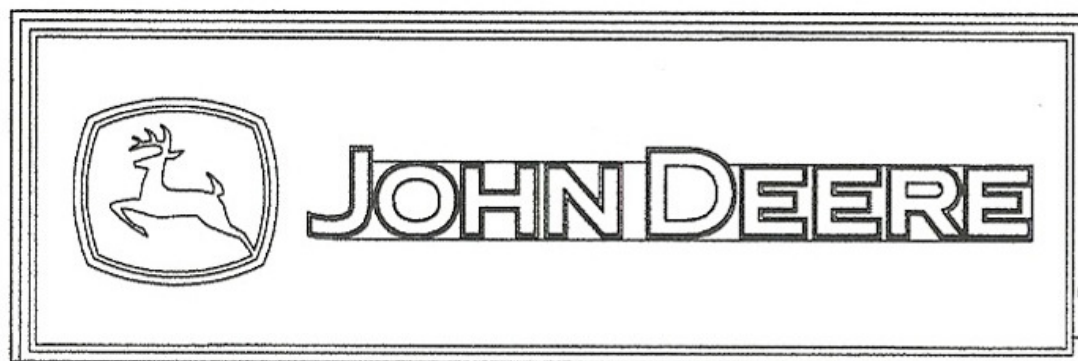


# JOHN DEERE 5X16 REPLACEMENT FACES



OLD TWO PANEL SIGN



NEW SINGLE FACE SIGN

NOTE: PLEASE READ INSTRUCTIONS CAREFULLY BEFORE STARTING TO REPLACE FACE.

**MATERIAL REQUIRED:**

ONE FACE FOR EACH SIDE OF SIGN REPLACED. (IF OLD FACES) BOTH FACES ON A SIDE MUST BE REPLACED. FACES ARE SHIPPED WITH THE MOLDING ASSEMBLED.

THE FACES CAN BE INSTALLED ON THE SIGN WHILE THE SIGN IS ERECTED ON THE POLE OR THE SIGN CAN BE REMOVED FROM THE POLE AND THE FACES CAN BE REPLACED AND THE SIGN REPLACED ON THE POLE. OLD MOLDINGS AND CENTER SUPPORT MUST BE REMOVED BEFORE NEW FACES CAN BE INSTALLED.

**FACE MOLDING REPLACEMENT PROCEDURE:**

**IMPORTANT:** BEFORE CONTINUING TO SIGN TYPE: PLEASE REMOVE THE VERTICAL FACE STIFFENERS FROM BOTH SIDES, BY EITHER DRILLING OUT RIVETS: TWO TOP AND TWO BOTTOM, OR BY CUTTING OUT. (FACE STIFFENER INTERFERES WITH NEW FACE DESIGN).

**A. FOR EVERBRITE AND IMAGEPOINT SIGN CABINET (NO "Z" MOLDING)**

**HINGED SIDE:**

1. REMOVE SCREWS FROM HINGES
  2. REMOVE ANY OTHER FASTENERS HOLDING PANEL IN PLACE.
  3. REMOVE PANELS FROM SIGN CABINET
  4. REMOVE MOLDING ON THE BOTTOM AND OUTSIDE END OF PANEL JUST REMOVED.
  5. INSTALL NEW MOLDING.
  6. CHECK WEATHER STRIPPING IS IN PLACE ON PANEL MOUNTING FLANGE OF CABINET. LIFT NEW FACE INTO POSITION. FASTEN INTO PLACE BEING SURE FACE IS IN CORRECT ALIGNMENT.
- NOTE: IF HINGE HOLES DO NOT LINE UP WITH THOSE IN MOLDING, HOLD THE PANEL TIGHT AGAINST THE FLANGE AND MATCH DRILL HOLES WITH A 1/8" DRILL, USING THE HINGE HOLES AS A TEMPLATE. INSTALL WITH #8-1/2" SELF-TAPPING STEEL SHEETMETAL SCREWS.

**STATIONARY SIDE:**

1. REMOVE THE SELF-TAPPING SHEETMETAL SCREWS HOLDING THE PANELS INTO THE CABINET AND DISCARD PANELS.
2. POSITION THE REPLACEMENT FACE. IF HINGE HOLES DO NOT LINE UP WITH THOSE IN MOLDING, HOLD THE PANEL TIGHT AGAINST THE FLANGE AND MATCH DRILL HOLES WITH A 1/8" DRILL, USING THE HINGE HOLES AS A TEMPLATE. INSTALL WITH PREVIOUSLY REMOVED SCREWS.

**B. FOR KOLUX SIGN CABINETS (WITH "Z" MOLDING)**

**HINGED SIDE:**

1. REMOVE SCREWS FROM HINGES
2. REMOVE ANY OTHER FASTENERS HOLDING PANEL IN PLACE.
3. REMOVE PANELS FROM SIGN CABINET
4. REMOVE THE "Z" BARS.
5. ATTACH "Z" BARS TO NEW REPLACEMENT FACES.
6. POSITION THE NEW FACE ON THE MOUNTING LIP AND CLAMP IN PLACE.
7. MATCH DRILL THE HOLES FOR THE "Z" BARS AND THE HINGES THROUGH THE MOUNTING LIP AND INSTALL THE #10X1- 1/4" SHEETMETAL SCREWS ON 3 SIDES, TIGHT THE "Z" BAR BOLTS.

**STATIONARY SIDE:**

1. REMOVE ANY OTHER FASTENERS HOLDING PANEL IN PLACE.
2. REMOVE PANELS FROM SIGN CABINET
3. REMOVE THE "Z" BARS.
4. ATTACH "Z" BARS TO NEW REPLACEMENT FACES.
5. POSITION THE NEW FACE ON THE MOUNTING LIP AND CLAMP IN PLACE.
6. MATCH DRILL THE HOLES FOR THE "Z" BARS THROUGH THE MOUNTING LIP AND INSTALL THE #10X1- 1/4" SHEETMETAL SCREWS ON 3 SIDES, TIGHT THE "Z" BAR BOLTS.

**IMPORTANT:** JOHN DEERE & COMPANY REQUIRES THE ALL PANELS REPLACED MUST BE DESTROYED. DO NOT LEAVE PANELS WITH THE JOHN DEERE DEALER UNDER ANY CIRCUMSTANCES. CLEAN UP AREA AROUND THE SIGN AND TURN THE SIGN ON.

IF THERE ARE ANY PROBLEMS, PLEASE INFORM AN IMAGEPOINT REPRESENTATIVE.



LAST REVISION

Rev	Date	Init	ECN#	Description of change
-	----	----	----	-
-	----	----	----	-
-	----	----	----	-

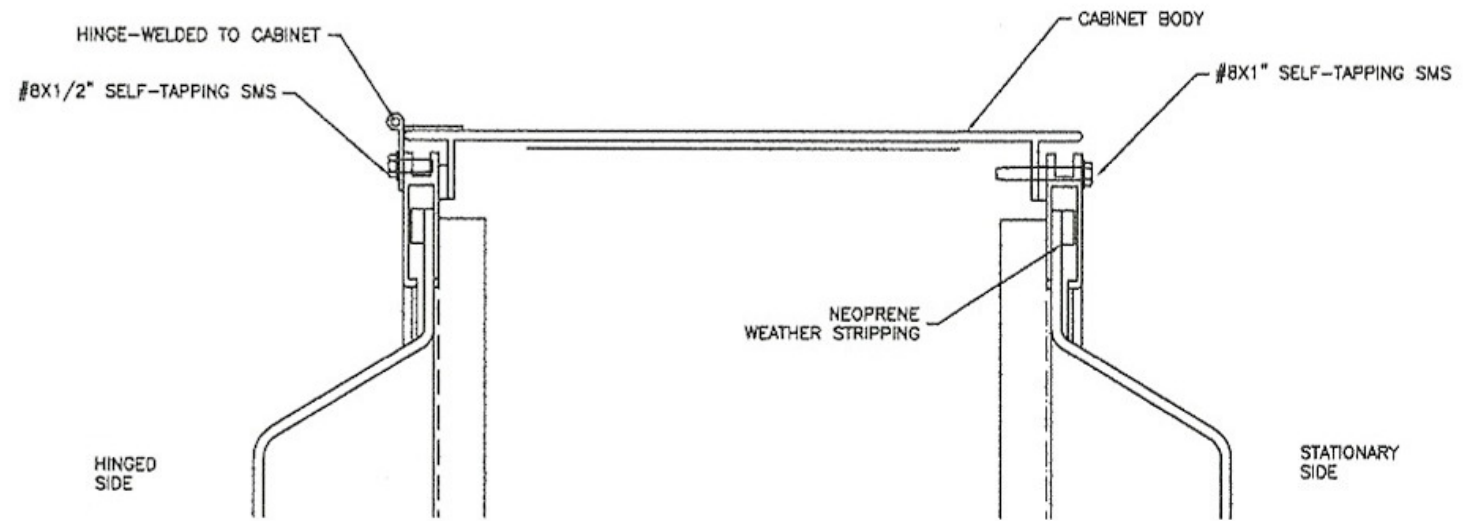
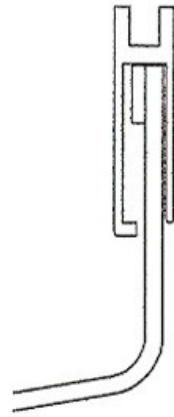
**Tolerances:**  
All dimensions are in inches  
unless otherwise specified.  
X/X=±1/16 .XX=±.03 .XXX=±.015 ANGLES=±1'

Dsgnr: JPR	Date: 9/17/07
Dwg by: JPR	Date: 9/17/07
Ch'd by: ---	Date: ----
Ppart by: ---	Date: ----

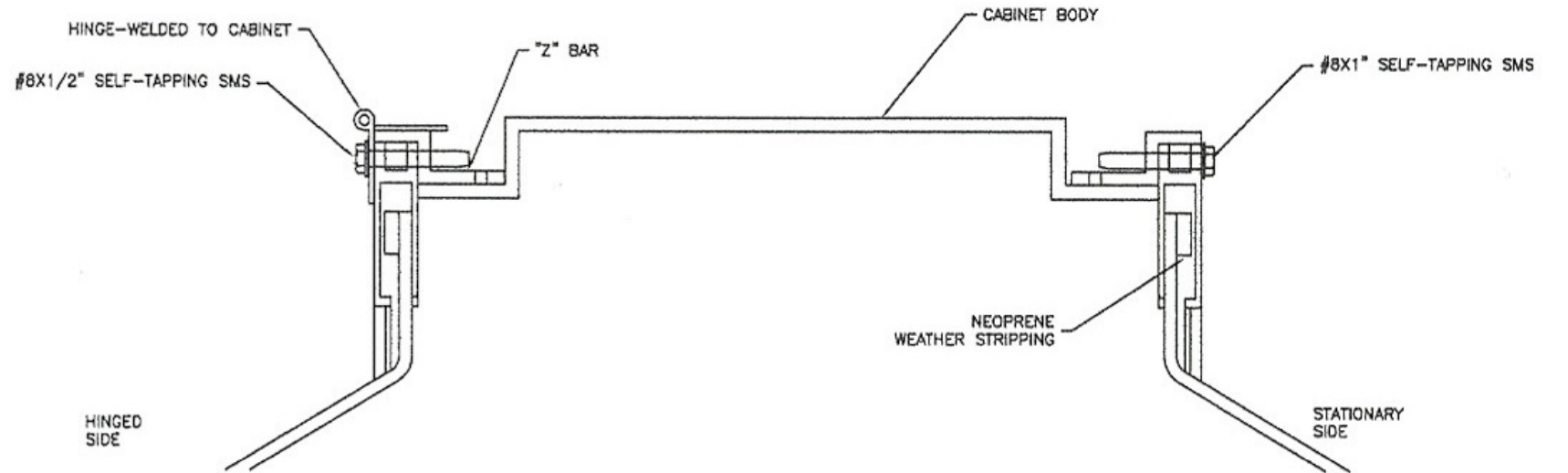
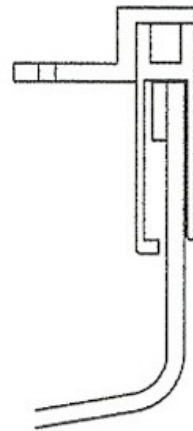
Description:  
5'X16' REPLACEMENT FACE INST  
Customer:

JOHN DEERE  
Sht 1 of 2 Drawing no: C13577

EVERBRITE AND IMAGEPOINT SIGN CABINETS



KOLUX SIGN CABINETS



Tolerances:  
 All dimensions are in inches  
 unless otherwise specified.  
 X/X=±1/16 .XX=±.03 .XXX=±.015 ANGLES=±1'

Dsgnr: JPR	Date: 9/17/07
Dwg by: JPR	Date: 9/17/07
Ch'd by: ---	Date: ---
Ppart by: ---	Date: ---

Description:  
 5'X16' REPLACEMENT FACE INST.

Customer: JOHN DEERE

Sht 2 of 2 Drawing no: C13577